

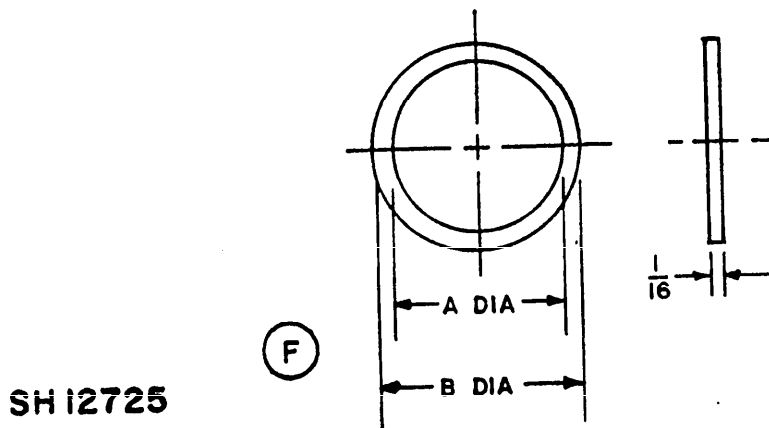
MIL-S-19622/12F(SH)
 24 June 1986
 SUPERSEDING
 MIL-S-19622/12E(SHIPS)
 16 November 1970

MILITARY SPECIFICATION SHEET

STUFFING TUBE, NYLON: WASHER, NONMETALLIC RETAINER

This specification sheet is approved for use within the Naval Sea Systems Command and is available for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the nonmetallic retainer washers described herein shall consist of this specification and the latest issue of MIL-S-19622.



(F) FIGURE 1. Dimensions and configuration.

(F) TABLE I. Size selection.

Tube size	Military part number	Dimensions ^{1/2/}		Superseded part number
		A DIA	B DIA	
1	M19622/12-0001	0.216	0.550	MS16172-65
	-0002	.273	.550	MS16172-66
	-0003	.330	.550	MS16172-67
2	-0004	.369	.615	MS16172-68
	-0005	.403	.615	MS16172-69
	-0006	.435	.615	MS16172-70
	-0007	.475	.615	MS16172-71
	(F) 3/ -0038	.513	.615	MS16172-72
3	-0008	.513	.755	MS16172-72A

See footnotes at end of table.

(F) denotes changes.

AMSC N/A

FSC 5975

DISTRIBUTION STATEMENT A Approved for public release; distribution unlimited

MIL-S-19622/12F(SH)

(F) TABLE I. Size selection. - Continued

Tube size	Military part number	Dimensions ^{1/2/}		Superseded part number
		A DIA	B DIA	
4 or 4T	M19622/12-0009	0.544	0.896	MS16172-73
	-0010	.580	.896	MS16172-74
	-0011	.616	.896	MS16172-75
	-0012	.670	.896	MS16172-76
	-0013	.715	.896	MS16172-77
	-0014	.762	.896	MS16172-78
	(F) 3/ -0037	.805	.896	MS16172-79
	-0015	.805	1.333	MS16172-79A
5	-0016	.855	1.333	MS16172-80
	-0017	.893	1.333	MS16172-81
	-0018	.919	1.333	MS16172-82
	-0019	.981	1.333	MS16172-83
	-0020	1.005	1.333	MS16172-84
	-0021	1.084	1.333	MS16172-85
	-0022	1.118	1.333	MS16172-86
	-0023	1.180	1.333	MS16172-87
	-0041	0.826	1.333	---
6	-0042	.866	1.740	---
	-0039	.952	1.740	---
	-0040	1.002	1.740	---
	-0024	1.266	1.740	MS16172-88
	-0025	1.371	1.740	MS16172-89
	-0026	1.429	1.740	MS16172-90
	-0027	1.485	1.740	MS16172-91
	-0028	1.515	1.927	MS16172-92
7	-0029	1.583	1.927	MS16172-93
	-0030	1.830	2.302	MS16172-95
8	-0031	2.069	2.302	MS16172-96
	-0032	2.147	3.240	MS16172-97
9	-0033	2.441	3.240	MS16172-98
	-0034	2.541	3.240	MS16172-99
	-0035	2.666	3.240	MS16172-100
	-0036	2.822	3.240	MS16172-101

- (F) 1/ Dimensions are in inches.
 2/ Tolerance shall be as follows:
 Decimals - Plus or minus 0.010.
 Fractions - Plus or minus 1/64.
 3/ For replacement in existing installations. Not to be used for new construction.

Ⓡ Requirement:
Marking. Tube size in 1/8 inch high raised letters molded on face
or may be stamped with ink solution of contrasting color.

Preparing activity:
Navy - SH
(Project 5975-N612-12)

