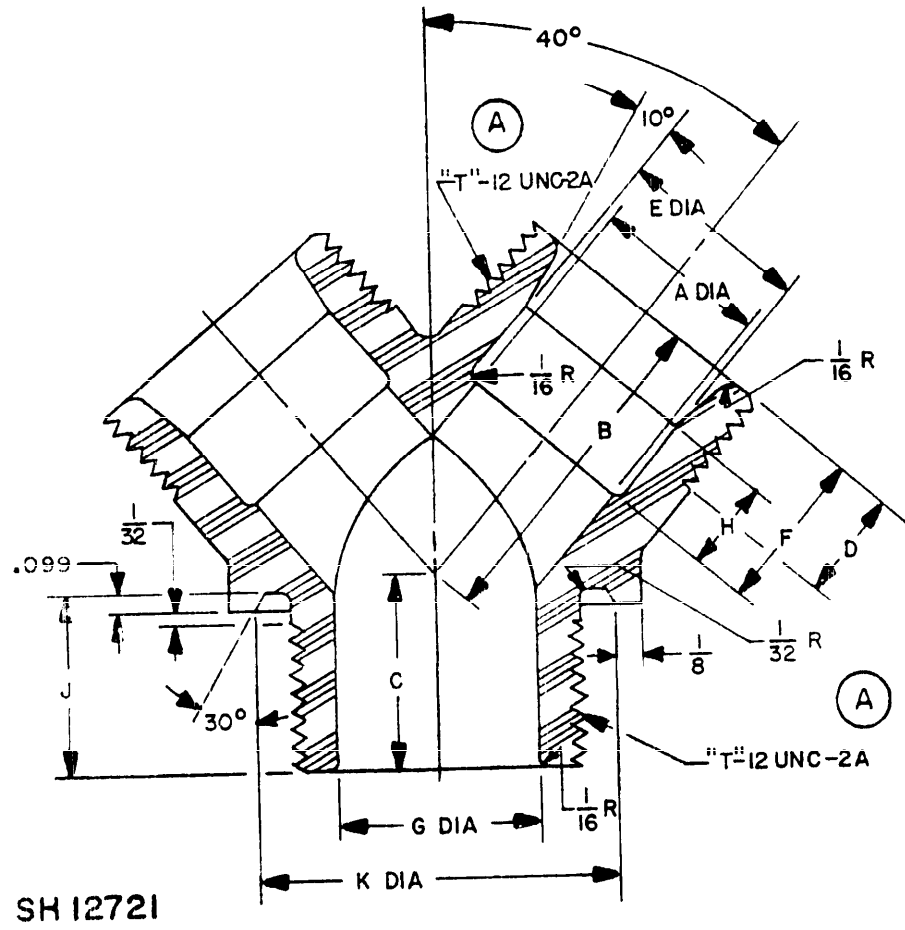


MILITARY SPECIFICATION SHEET

(A) STUFFING TUBE, NYLON: BODY "Y" TYPE

This specification sheet is approved for use within the Naval Sea Systems Command and is available for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the stuffing tubes described herein shall consist of this specification and the latest issue of MIL-S-19622.



(A) FIGURE 1. Dimensions and configuration.

(A) denotes changes.

(A) TABLE I. Size selection.

Tube size	Military part number	Body dimensions <sup>1/2/</sup>										
		A DIA	B	C	D	E DIA	F	G DIA	H	J	K DIA	T
1	M19622/8-001	0.350	1.312	0.625	0.625	0.560	0.687	0.562	0.437	0.625	1.187	7/8
2	M19622/8-002	.564	1.375	.968	.625	.625	.750	.656	.437	.875	1.312	1
3	M19622/8-003	.687	1.500	.750	.625	.765	.750	.750	.437	.625	1.437	1-1/8
4T	M19622/8-004	.825	1.562	.937	.625	.906	.750	.906	.437	.875	1.687	1-3/8

(A) <sup>1/</sup> Dimensions are in inches.

<sup>2/</sup> Tolerances shall be as follows:

Decimals - Plus or minus 0.010 per linear inch whichever is greater.

Fractions - Plus or minus 1/64 inch.

Angular dimensions - Plus or minus 30 minutes.

Threads - As specified in FED-STD-H28/7.

(A) Requirement:

Marking. Tube size and manufacturer's trade mark or logo in 1/8 inch high raised letters molded on top of slotted flange of body.

Preparing activity:

Navy - SH

(Project 5975-N612-8)