

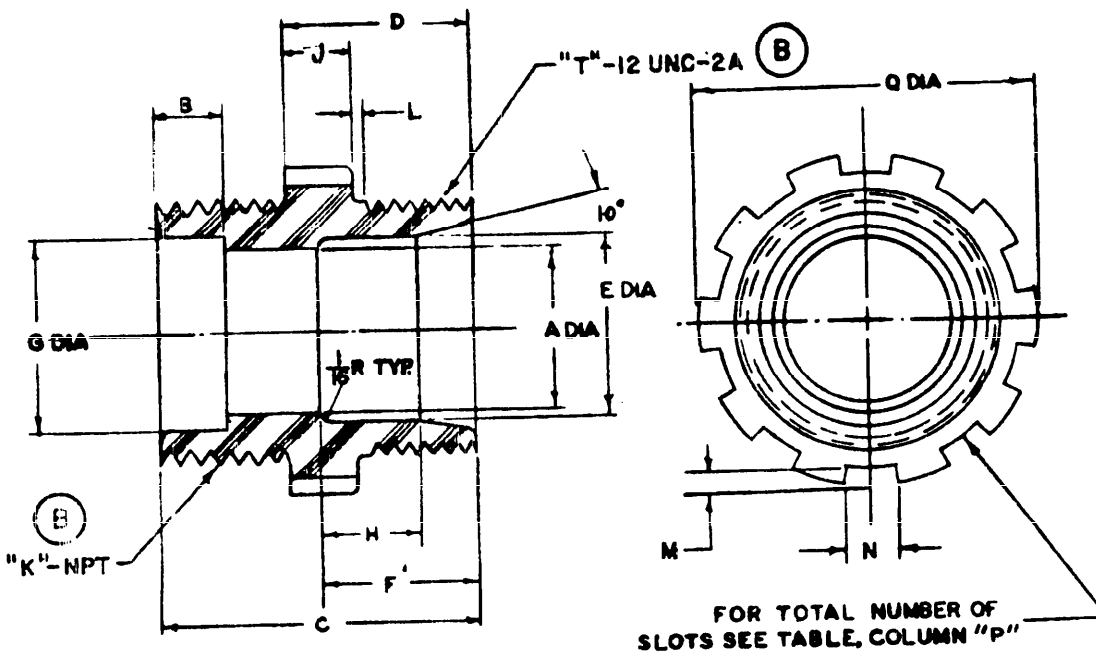
MIL-S-19622/7B(SH)
 24 June 1986
 SUPERSEDING
 MIL-S-19622/7A(SHIPS)
 18 January 1967

MILITARY SPECIFICATION SHEET

(B) STUFFING TUBE, NYLON: BODY, NPT

This specification sheet is approved for use within the Naval Sea Systems Command and is available for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the stuffing tubes described herein shall consist of this specification and the latest issue of MIL-S-19622.



SH 12720

(B) FIGURE 1. Dimensions and configuration.

(B) denotes changes.

AMSC N/A
DISTRIBUTION STATEMENT A

Approved for public release; distribution unlimited

FSC 5975

(B) TABLE I. Size selection.

Tube size	Military part number	Body dimensions and configuration 1/ 2/																Super-seeded part number
		A DIA	B	C	D	E DIA	F	G DIA	H	J	K ^{3/}	L	M	N	P (slots)	Q DIA	T	
1	M19622/7-001	0.350	5/16	1-1/4	11/16	0.560	11/16	0.500	7/16	1/8	1/2	1/16	0.093	0.250	8	1-1/4	7/8	MS17047-1
2	-002	.562	5/16	1-1/4	11/16	5/8	3/4	.750	7/16	1/8	3/4	1/16	.093	.250	8	1-3/8	1	MS17047-2
3	-003	.687	5/16	1-1/2	7/8	.765	.750	.875	437	5/16	1	1/16	.093	.250	8	1-5/8	1-1/8	MS17047-3
4T	-004	.825	3/8	1-1/2	7/8	.906	.750	1.000	437	5/16	1	1/16	.093	.250	8	1-5/8	1-3/8	MS17047-4T
5	-005	1.187	3/8	2-15/32	1-19/32	1.343	1.125	1.500	750	3/8	1-1/2	1/16	.125	.375	10	2-1/2	2	MS17047-5
6	-006	1.505	3/8	2-5/8	1-3/4	1.750	1.375	1.875	812	3/8	2	1/16	.125	.500	10	3	2-1/2	MS17047-6
7	-007	1.688	3/8	2-29/32	1-21/32	1.938	1-1/2	2.375	7/8	3/8	2-1/2	1/16	.187	.500	10	3-3/8	2-3/4	MS17047-7
8	-008	2.093	3/8	3-1/16	1-13/16	2-5/16	1-3/4	2.875	1	3/8	3	1/16	.187	.500	12	3-7/8	3-1/4	MS17047-8
9	-009	2.843	3/8	3-1/4	1-7/8	3-1/4	2	3.250	1-1/8	3/8	3-1/2	1/16	.187	.625	12	4-3/4	4	MS17047-9

(B) 1/ Dimensions are in inches.

2/ Tolerances shall be as follows:

Decimals - Plus or minus 0.010 per linear inch, whichever is greater.

Fractions - Plus or minus 1/64 inch.

Angular dimensions - Plus or minus 30 minutes.

Threads - As specified in FED-STD-H28/2.

3/ Threads per inch shall be as specified in FED-STD-H28/7.

Requirement:

ⓑ

Marking.

Tube size and manufacturer's trade mark or logo in 1/8 inch high raised letters molded on side of elbow of body.

Preparing activity:

Navy - SH

(Project 5975-N612-7)

