

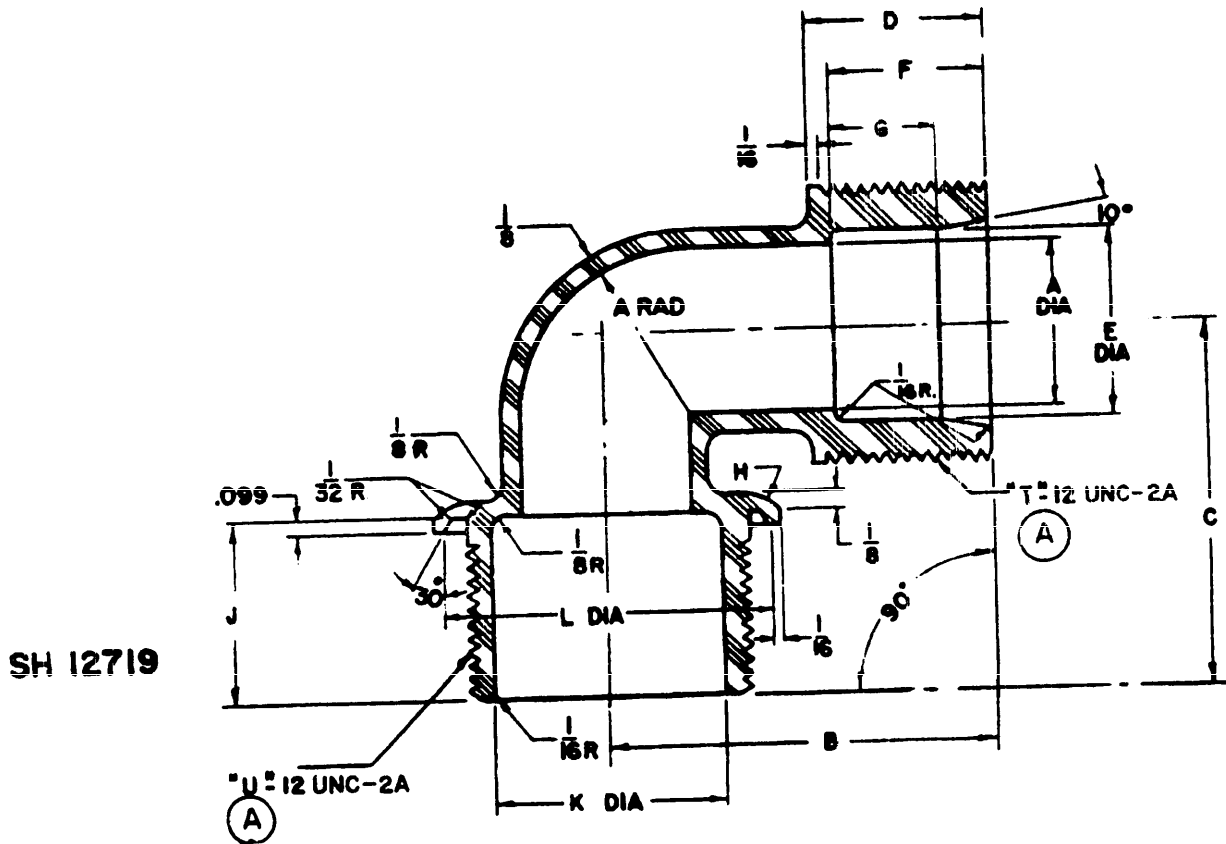
MIL-S-19622/6A(SH)
 24 June 1986
 SUPERSEDING
 MIL-S-19622/6(SHIPS)
 10 November 1966

MILITARY SPECIFICATION SHEET

(A) STUFFING TUBE, NYLON: BODY, 90 DEGREES

This specification sheet is approved for use within the Naval Sea Systems Command and is available for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the stuffing tubes described herein shall consist of this specification and the latest issue of MIL-S-19622



(A) FIGURE 1. Dimensions and configuration.

(A) denotes changes.

AMSC N/A

FSC 5975

DISTRIBUTION STATEMENT A Approved for public release; distribution unlimited

(A) TABLE I. Size selection.

Tube size	Military part number	Body dimensions $1/2/$														Superseded part number
		A DIA	B	C	D	E DIA	F	G	H	J	K DIA	L DIA	T	U		
1	M19622/6-001	0.350	1.625	2.000	0.781	0.560	0.687	0.437	0.125	1.161	0.562	1.187	7/8	7/8	MS16175-201	
2	-002	.564	1.500	1.812	.562	.625	.750	.437	.125	1.099	.564	1.187	1	7/8	MS16175-202	
3	-003	.687	1.750	1.906	.750	.765	.750	.437	.250	1.140	.687	1.375	1-1/8	1-1/8	MS16175-202A	
$3/4$	-004	.825	2.000	2.000	.937	.906	.750	.437	.250	1.187	.825	1.562	1-1/4	1-1/4	MS16175-203	
4T	-005	.825	2.000	2.000	.937	.906	.750	.437	.250	1.187	.825	1.562	1-3/8	1-1/4	MS16175-203T	
5	-006	1.187	2.750	2.625	1.250	1.343	1.125	.750	.250	1.312	1.625	2.312	2	2	MS16175-204	
6	-007	1.505	2.750	3.000	1.500	1.750	1.375	.812	.250	1.312	2.125	2.812	2-1/2	2-1/2	MS16175-205	

(A) 1/ Dimensions are in inches.

2/ Tolerances shall be as follows:

Decimals - plus or minus 0.010 per linear inch, whichever is greater.

Fractions - plus or minus 1/64 inch.

Angular dimensions - plus or minus 30 minutes.

Threads - as specified in FED-STD-H28/2.

3/ Original size 4 is for replacement in existing installations only when size "4T" does not fit.

MIL-S-19622/6A(SH)

Requirement:

(A)

Marking. Tube size and manufacturer's trade mark or logo in 1/8 inch high raised letters molded on side of elbow of body.

Preparing activity:

Navy - SH

(Project 5975-N612-6)

