

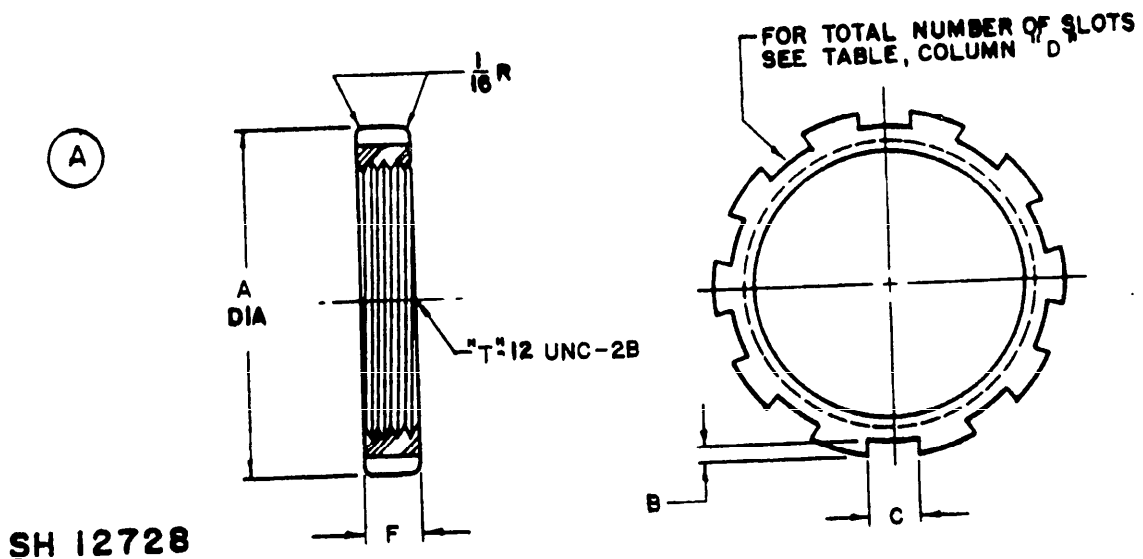
MIL-S-19622/15A(SH)
24 June 1986
SUPERSEDING
MIL-S-19622/15(SHIPS)
10 November 1966

MILITARY SPECIFICATION SHEET

(A) STUFFING TUBE, NYLON: LOCKNUT, 90 DEGREES

This specification sheet is approved for use within the Naval Sea Systems Command and is available for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the locknuts described herein shall consist of this specification and the latest issue of MIL-S-19622.



(A) FIGURE 1. Dimensions and configuration.

(A) denotes changes.

AMSC N/A
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FSC 5975

MIL-S-19622/15A(SH)

(A) TABLE I. Size selection.

Tube size	Military part number	Locknut dimensions <u>1/</u> <u>2/</u>						Superseded part number
		A DIA	B	C	D (slots)	T	F	
1 and 2	M19622/15-0001	1.250	0.093	0.250	8	7/8	0.250	MS16176-209
3	-0002	1.500	.093	.250	8	1-1/8	.250	MS16176-209A
4 or 4T	-0003	1.625	.093	.250	8	1-1/4	.250	MS16176-210
5	-0004	2.500	.125	.375	10	2	.375	MS16176-211
6	-0005	3.000	.125	.500	10	2-1/2	.375	MS16176-212

1/ Dimensions are in inches.

2/ Tolerances are plus or minus 0.010 per linear inch, whichever is greater. Threads shall be as specified in FED-STD-H28/2.

Preparing activity:
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