

MIL-S-19622/11G(SH)
 24 June 1986
 SUPERSEDING
 MIL-S-19622/11F(SHIPS)
 16 November 1970

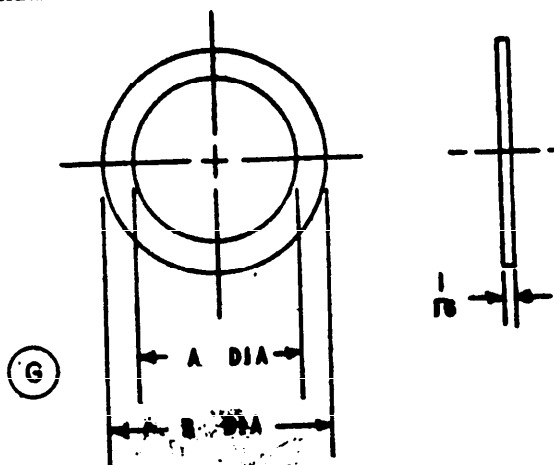
MILITARY SPECIFICATION SHEET

STUFFING TUBE, NYLON: WASHER, NONMETALLIC SLIP

This specification sheet is approved for use within the Naval Sea Systems Command and is available for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the nonmetallic slip washers for stuffing tubes described herein shall consist of this specification and the latest issue of MIL-S-19622.

SH 12724



ⓐ FIGURE 1. Dimensions and configuration.

ⓐ TABLE I. Size selection.

Tube size	Military part number	Dimensions ^{1/2/}		Superseded part number
		A DIA	B DIA	
1	M19622/11-0001	0.298	0.687	MS16171-28
	-0002	.355	.687	MS16171-29
	-0003	.412	.687	MS16171-30
	-0004	.451	.750	MS16171-31
	-0005	.485	.750	MS16171-32
2	-0006	.517	.750	MS16171-33
	-0007	.557	.750	MS16171-34
	-0037	.595	.750	MS16171-35
3	-0008	.595	.890	MS16171-35A

See footnotes at end of table.

ⓐ denotes changes.

AMSC N/A

DISTRIBUTION STATEMENT A

Approved for public release; distribution unlimited

FSC 5975

Ⓒ TABLE I. Size selection. - Continued

Ⓒ Tube size	Military part number	Dimensions ^{1/2/}		Superseded part number
		A DIA	B DIA	
4 or 4T	M19622/11-0009	0.626	1.031	MS16171-36
	-0010	.662	1.031	MS16171-37
	-0011	.698	1.031	MS16171-38
	-0012	.752	1.031	MS16171-39
	-0013	.797	1.031	MS16171-40
	3/ -0036	.887	1.031	MS16171-42
5	-0014	.887	1.687	MS16171-42A
	-0015	.937	1.687	MS16171-43
	-0016	.975	1.687	MS16171-44
	-0017	1.000	1.687	MS16171-45
	-0018	1.063	1.687	MS16171-46
	-0019	1.087	1.687	MS16171-47
	-0020	1.166	1.687	MS16171-48
	-0021	1.200	1.687	MS16171-49
	-0022	1.250	1.687	MS16171-50
	-0040	0.901	1.687	---
	-0041	.941	2.156	---
6	-0038	1.034	2.156	---
	-0039	1.104	2.156	---
	-0023	1.348	2.156	MS16171-51
	-0024	1.453	2.156	MS16171-52
	-0025	1.511	2.156	MS16171-53
	-0026	1.562	2.156	MS16171-54
	-0027	1.597	2.375	MS16171-55
7	-0028	1.665	2.375	MS16171-56
8	-0029	1.912	2.843	MS16171-58
	-0030	2.151	2.843	MS16171-59
9	-0031	2.187	3.625	MS16171-60
	-0032	2.373	3.625	MS16171-61
	-0033	2.623	3.625	MS16171-62
	-0034	2.748	3.625	MS16171-63
	-0035	2.904	3.625	MS16171-64

- Ⓒ
- 1/ Dimensions are in inches.
 - 2/ Tolerance shall be as follows:
Decimals - Plus or minus 0.010.
Fractions - Plus or minus 1/64.
 - 3/ For replacement in existing installations. Not to be used for new construction.

MIL-S-19622/11G(SH)

① Requirement:
Marking. Tube size in 1/8 inch high raised letters molded on face
or may be stamped with ink solution of contrasting color.

Preparing activity:
Navy - SH
(Project 5975-N612-11)

