

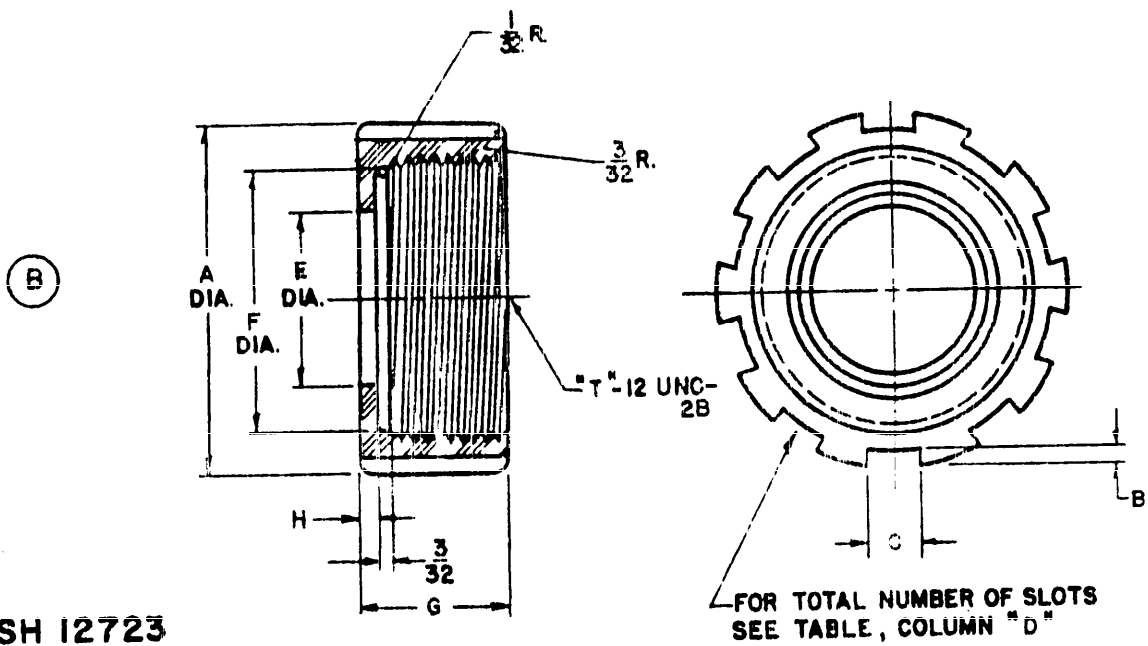
MIL-S-19622/10B(SH)
 24 June 1986
 SUPERSEDING
 MIL-S-19622/10A(SHIPS)
 19 May 1967

MILITARY SPECIFICATION SHEET

(B) STUFFING TUBE, NYLON: CAP

This specification sheet is approved for use within the Naval Sea Systems Command and is available for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the caps described herein shall consist of this specification and the latest issue of MIL-S-19622.



SH 12723

(B) FIGURE 1. Dimensions and configuration.

(B) denotes changes.

AMSC N/A
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FSC 5975

(B) TABLE I. Size selection.

Tube size	Military part number	Cap dimensions and configuration ^{1/2/}									Superseded part number
		A DIA	B	C	D (slots)	E JIA	F	G	H	T	
1	M19622/10-0001	1.250	0.093	0.250	8	0.412	0.750	0.656	0.093	7/8	MS16170-10
2	-0002	1.375	.093	.250	8	.626	.812	.656	.093	1	MS16170-11
3	-0003	1.500	.093	.250	8	.750	.953	.656	.093	1-1/8	MS16170-12
3/4	-0004	1.625	.093	.250	8	.887	1.093	.656	.093	1-1/4	MS16170-13
4T	-0005	1.750	.093	.250	8	.887	1.093	.656	.093	1-3/8	MS16170-13T
5	-0006	2.500	.125	.375	10	1.243	1.750	1.062	.125	2	MS16170-14
6	-0007	3.000	.125	.500	10	1.567	2.219	1.250	.125	2-1/2	MS16170-15
7	-0008	3.375	.187	.500	10	1.751	2.437	1.375	.125	2-3/4	MS16170-16
8	-0009	3.875	.187	.500	12	2.151	2.906	1.500	.156	3-1/4	MS16170-17
9	-0010	4.750	.187	.625	12	2.904	3.687	1.502	.156	4	MS16170-18

(B) 1/ Dimensions are in inches.2/ Tolerance shall be as follows:

Decimals - Plus or minus 0.010 per linear inch, whichever is greater.

Angular dimensions - Plus or minus 30 minutes.

Threads - As specified in FED-STD-H28/2.

3/ Original size 4 is for replacement in existing installations only when size "4T" does not fit.

(B) Requirement:

Marking. Military part number, tube size and manufacturer's logo or name in 1/8 inch high raised letters on face of cap (see MIL-S-19622).

Preparing activity:

Navy - SH

(Project 5975-N612-10)